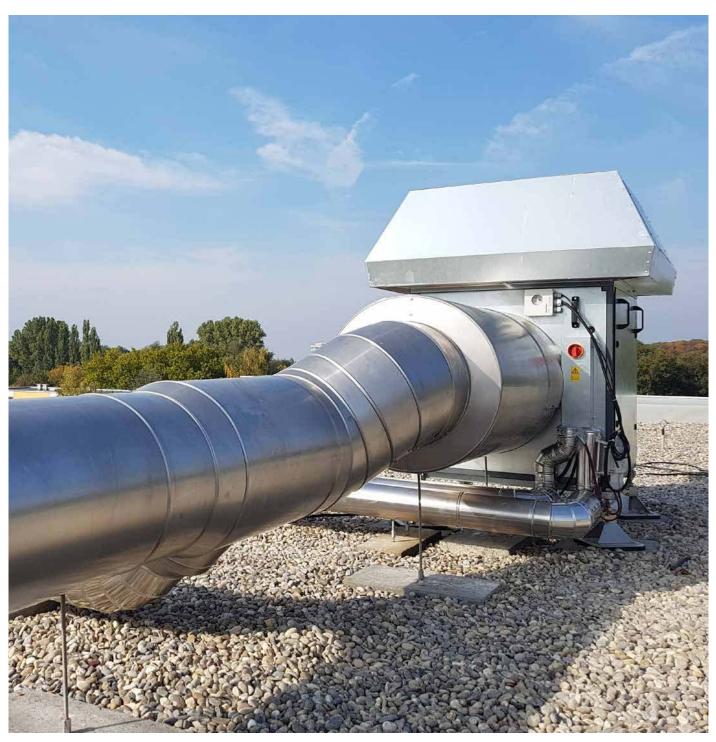




### **AWN ECO+** - VENTILATION SYSTEM

EXHAUST AIR SYSTEM WITH HEAT RECOVERY AND HEAT GENERATION



### **AWN ECO+**

# CENTRAL VENTILATION UNIT WITH INTEGRATED EXHAUST AIR HEAT PUMP

#### Compact Exhaust air heat pump for heat recovery and production.

#### Smart, Heat pump control source oriented - ReSource Control

The source-oriented heat pump control – ReSource Control balances the heat pump performance to the available exhaust volume air flow. Thus, the operation is almost continuous and high durations and efficiencies can be achieved.

#### Special solution designed for evaporator

AWN Eco+ compact design enables efficient heat recovery. The heat exchanger is designed as a direct evaporator and placed around the exhaust fan. The heat from the exhaust air goes directly into the refrigerant and avoids additional transmission losses. The evaporator is protected from contamination by means of an air filter. It will have to be changed annually, in order to avoid a more complex heat exchanger cleaning. A pressure loss monitor issues a warning to the building management system if the filter is heavily soiled.

#### Highly efficient heat water feed pump

AWN Eco+ has already integrated a power control and a high efficient heat water feed pump. To ensure a constant temperature spread between the flow and return of the heat pump and to reach the best performance indicators, the feed pump always adapts itself to requirements thanks to integrated measuring technology.

#### Recovery components heat losses

Due to the components implementation, the feed pump, Fan and compressor resulting waste, via the heat recovery can be recovered. Thereby, the general efficiency will be increased.

Fully integrated ventilation unit with exhaust air heat pump for outdoor installation.



Low Energy consumption: With EC engine, EnEV requirements are be complied.



Constant pressure control: Ideal for demand control ventilation.



ReSource Control – Smart, Heat pump control Source-oriented.



Continuously high-performance figures for the highest efficiency.



Easy to maintain: motor easily accessible by a trapdoor.

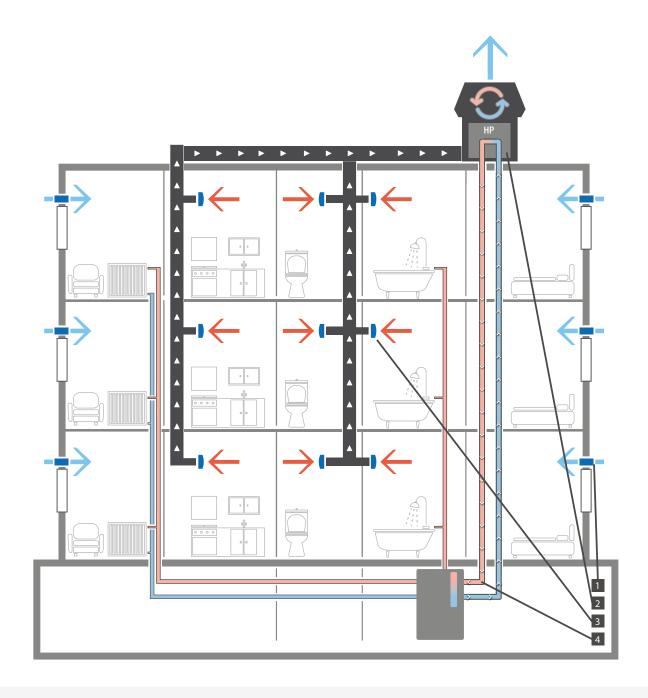


Easy to install: several adaptation parts available, possibility of custom configuration.



Innovative concept: Ventilation unit with heat exchanger and heat pump combined.

### **HOW IT WORKS?**



1. Humidity-controlled external air ducts

2. Heat Exchanger + EC fan + Heat Pump

3. Exhaust unit

4. Heating water pipe leads to heating system

### PRODUCT PORTFOLIO: FAN WITH HEAT RECOVERY

Aereco has extended its range of products in the category of "air extraction system with heat recovery". There are three possible models for the AWN range:

#### **AWN Basic**

### An air extraction module with heat exchanger without heat pump

For this model (formerly called AWN-RV and AWN-DV), the AWN can be connected to an external heat pump by means of brine buffer.

#### **AWN Connect**

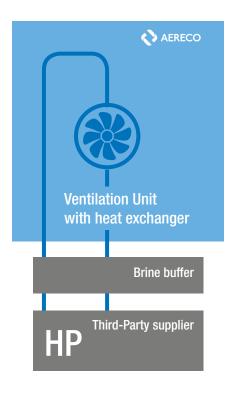
### An air extraction module with heat exchanger and a heat pump.

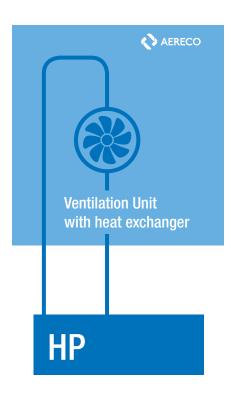
This model includes a heat pump specially Designed to be used with an exhaust fan. The system is more flexible and adapts to constraints encountered in a building project: the air extraction module and the heat pump can be installed separately.

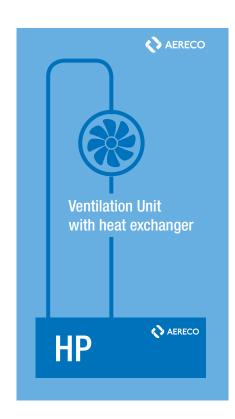
#### **AWN Eco+**

### An air extraction module with heat exchanger and an integrated heat pump

This model guarantees the highest energy efficiency: Integral monobloc design allows better optimization.







### **FEATURES**

#### **AWN Basic**

- Designed for indoor and outdoor use: The air extraction module and its heat exchanger are available in RV or DV versions
- Flexible combination: several AWN Basic can be combined with a Connect heat pump
- Can be combined with existing brine / water heat pumps via brine buffer

#### **AWN Connect**

- Flexible installation: ventilation unit with heat exchanger and heat pump can be installed separately
- Designed for indoor and outdoor use: The air extraction unit and its heat exchanger are available in RV or DV versions
- ReSource Control: intelligent control adapts the operation of the heat pump to the fluctuations of the heat source
- Easy installation: direct connection of the devices via a brine pipe (pressure equalization tank integrated into the brine circuit)

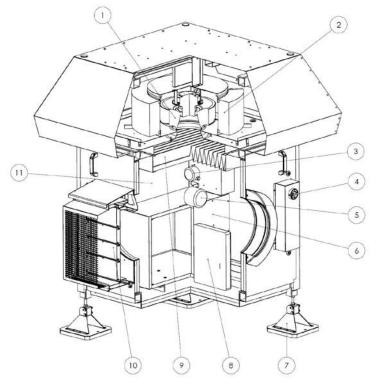
#### AWN Eco+

- Compact design: ventilation unit, heat exchanger and heat pump
- Maximum energy efficiency thanks to heat losses reduction: the heat of the extracted air is transferred directly to the refrigerant (direct evaporator)
- ReSource Control: intelligent control adapts the operation of the heat pump to the heat source variations
- Easy installation: Direct connection to the water heating system



## AWN ECO+ 111 Ventilation unit, heat exchanger and source-controlled heat pump

Informations		0.11
Installation		Outdoor
Recommanded setting pressure	Pa -	130
Max. airflow for maximum system layout (75%) at 130 Pa	m <sup>3</sup> /h	1.650
Modulation range heat output (A20W35)	kW	2,5 - 8,4
Modulation range - exhaust air	m³/h	480 - 1.800
Minimum exhaust airflow required	m³/h	480
Max heating flow temperature	°C	55
Sound pressure level at 3m distance (75%) – $L_{p,A}$	dB(A)	54
Sound power level of the device suction side $(75\%) - L_{w.A}$	dB(A)	66
Connection to the main station		
Exhaust air – pipe connection (DN)	mm	355
Exhaust air – connection options		1 x horizontal
Integrated elastic connector for pipe		included
Brine – Pipe connection		1'' IG
Brine – Max. volume		1.382
Brine – Permitted antifreeze		Ethylene glycol
Brine – Available external pressure delivered by HP	kPa	48
Condensate – Pipe		Stratified pipe (16mm)
Energetic data		The state of the s
Max recoverable exhaust heat – Heating period	MWh	27
Nominal heat output / COP (A20W35)		5,6 / 6,0
Nominal heat output / COP (A20W28)		5,6 / 8,2
COP (A20W40)		4,9
Refrigerant		
Refrigerant charge		1,9
Ventilation and acoustic features		0.000
Max Airflow (100%) at 130Pa	m³/h	2.200
Soud pressure level – 3 meters distance at 100/50% - L <sub>p, A</sub>	db(A)	61/46
Sound power level on suction side at 100/50% - L <sub>w,A</sub>	dB(A)	67/59
Integrated pressure air		
Digital pressure display		included
Max. increase of pressure	Pa	300
Electrical data		
Fan – Drive technology		EC-Motor
Compressor – Drive technology		Source-oriented drive technology with controlled performance
Repair switch		included
Supply voltage	V / Hz	230 / 50
Max current consumption	A	12,3
Power consumption fan device (75%) at 130 Pa	W	224
SFP fan (75%) at 130Pa	W/m³/h	0,136
Max. fan power consumption	W	450
Max power consumption (complete device)	kW	2,42
Index fan protection	IP	54
Fan's motor protection	_	included
Contact for external enable signal		included
Fault signal		Collective fault signal, digital display on the device
Max acceptable exhaust air temperature	°C -	40
Housing properties	_	
Weight (unfilled unit)	— kg	325
Material Material		Steel (galvanised)
Other components		Otool (garraniooa)
Filter class (including filter monitoring)		G4
Condensate tray with siphon		included
		IIICIUUEU
Smoke detector and bypass for free outflow in case of fire Speed-controlled brine feed pump		included included

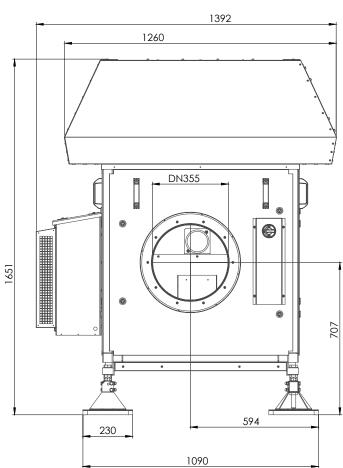


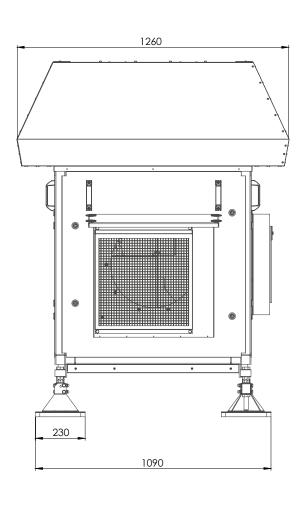
Nr.	Component	
1	Fan	
2	Vaporizer	
3	Differential pressure switch, filter monitoring	
4	Main switch	
5	Smoke detector	
6	Compressor housing	
7	Support	
8	Plate-type heat exchanger	
9	Air filter	
10	Bypass	
11	Controller	

#### Terminals

Exhaust air heat pump - return	
Exhaust air heat pump - supply	
Condensate drain	

_	1" IG
	1" IG
_	34" AG



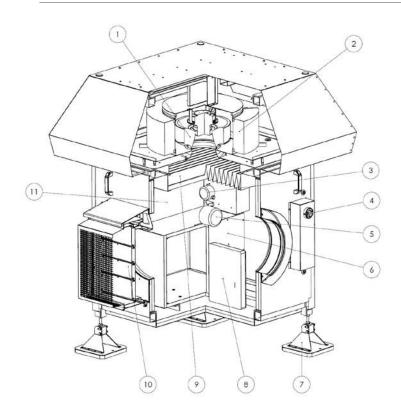




Informations

## AWN ECO+ 121 Technical data

Informations		
Installation		Outdoor
Recommanded setting pressure	 Pa	130
Max. airflow for maximum system layout (75%) at 130 Pa	 	2.400
Modulation range heat output (A20W35)	kW	3,2 - 10,4
Modulation range - exhaust air	m³/h	630 - 2.500
Minimum exhaust airflow required	m <sup>3</sup> /h	630
Max heating flow temperature		55
Sound pressure level at 3m distance (75%) – $L_{n,\Delta}$	dB(A)	50
Sound power level of the device suction side (75%) – $L_{w,\Delta}$	dB(A)	62
Connection to the main station	ub(r) _	UL .
Exhaust air – pipe connection (DN)		400
	mm _	1 x horizontal
Exhaust air – connection options		
Integrated elastic connector for pipe		included
Brine – Pipe connection		1 " IG
Brine – Max. volume	m³/h	1.780
Brine – Permitted antifreeze		Ethylene glycol
Brine – Available external pressure delievered by HP	kPa _	53
Condensate – Pipe		Stratified pipe (16mm)
Energetic data		
Max recoverable exhaust heat – Heating period	MWh	34
Nominal heat output / COP (A20W35)		8,7 / 6,0
Nominal heat output / COP (A20W28)		8,7 / 8,2
COP (A20W40)		4,9
Refrigerant		R410A
Refrigerant charge		1,9
Ventilation and acoustic features		·
Max Airflow (100%) at 130Pa	m <sup>3</sup> /h	3.200
Soud pressure level – 3 meters distance at 100/50% - L <sub>n A</sub>	db(A)	57 / 44
Sound power level on suction side at 100/50% - L <sub>w, A</sub>	dB(A)	68 / 54
Integrated pressure air		00, 01
Digital pressure display		included
Max. increase of pressure	 Pa	300
Electrical data	I a	300
Fan – Drive technology		EC-Motor
Compressor – Drive technology		Source-oriented drive technology with controlled performance
Repair switch		included
Supply voltage	V / Hz _	230 / 50
Max current consumption	A _	14,2
Power consumption fan device (75%) at 130 Pa	W	313
SFP fan (75%) at 130Pa	W/m³/h	0,130
Max. fan power consumption	W	500
Max power consumption (complete device)	kW	2,9
Index fan protection	IP	54
Fan's motor protection		included
Contact for external enable signal		included
Fault signal		Collective fault signal, digital display on the device
Max acceptable exhaust air temperature	°C	40
Housing properties		
Weight (unfilled unit)	kg	335
Material		Steel (galvanised)
Other components		Sees. (gartamood)
Filter class (including filter monitoring)		G4
		included
Condensate tray with siphon  Smake detector and byrace for free outflow in case of fire		
Smoke detector and bypass for free outflow in case of fire		included
Speed-controlled brine feed pump		included

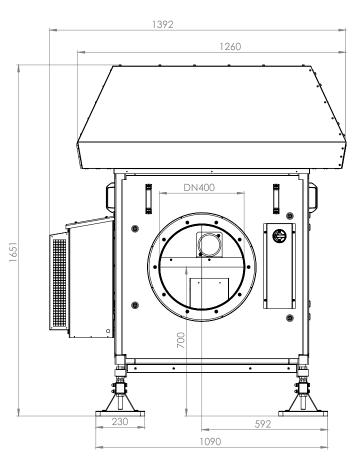


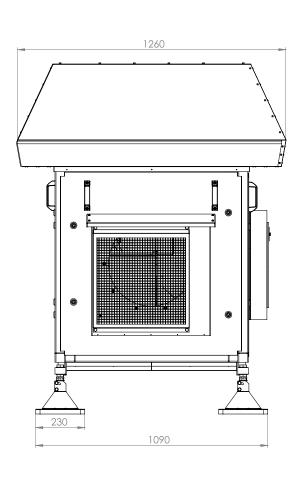
Nr.	Component	
1	Fan	
2	Vaporizer	
3	Differential pressure switch, filter monitoring	
4	Main switch	
5	Smoke detector	
6	Compressor housing	
7	Support	
8	Plate-type heat exchanger	
9	Air filter	
10	Bypass	
11	Controller	

#### Terminals

Exhaust air heat pump - return
Exhaust air heat pump - supply
Condensate drain

1" IG
1" IG
16 mm Mepla pipe



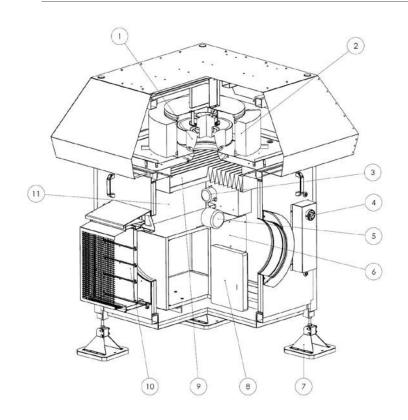




Informations

### AWN ECO+ 131 Technical data

Installation	_	Outdoor
Recommanded setting pressure	– Pa	130
Max. airflow for maximum system layout (75%) at 130 Pa	$ m^3/h$	3.375
Modulation range heat output (A20W35)	– kW	6,6 - 22,2
Modulation range - exhaust air		1.250 - 4.500
Minimum exhaust airflow required	_ m <sup>3</sup> /h	1.250
Max heating flow temperature	- °C -	55
Sound pressure level at 3m distance (75%) – $L_{o,A}$	_ dB(A) _	49
Sound power level of the device suction side (75%) $-L_{w,\Delta}$	_ dB(A) _	67
Connection to the main station	_	
Exhaust air – pipe connection (DN)	– mm –	560
Exhaust air — connection options	- ''''' -	1 x horizontal
Integrated elastic connector for pipe		included
Brine – Pipe connection		1 1/4 " IG
Brine – Max. volume	– m³/h	3.155
Brine – Permitted antifreeze	_ ''' -	
Brine – Available external pressure delivered by HP	_ kPa	Ethylene glycol 52
Condensate – Pipe	_ Kra _	Stratified pipe (16mm)
·		Stratified pipe (Torriff)
Energetic data		ΓΟ.
Max recoverable exhaust heat – Heating period	_ MWh _	59
Nominal heat output / COP (A20W35)		13,4 / 5,7
Nominal heat output / COP (A20W28)		13,7 / 8,0
COP (A20W40)		4,7
Refrigerant		R410A
Refrigerant charge		2,6
Ventilation and acoustic features		
Max Airflow (100%) at 130Pa	_ m³/h _	4.500
Soud pressure level – 3 meters distance at 100/50% - L <sub>p,A</sub>	db(A)	55 / 44
Sound power level on suction side at 100/50% - L <sub>w, A</sub>	_ dB(A) _	74 / 57
Integrated pressure air		
Digital pressure display		included
Max. increase of pressure	_ Pa	300
Electrical data		
Fan – Drive technology		EC-Motor
Compressor – Drive technology		Source-oriented drive technology with controlled performance
Repair switch		included
Supply voltage	V / Hz	400 / 50
Max current consumption	А	14
Power consumption fan device (75%) at 130 Pa	W	440
SFP fan (75%) at 130Pa	W/m³/h	0,130
Max. fan power consumption	W	690
Max power consumption (complete device)	kW	6,9
Index fan protection	- IP	54
Fan's motor protection	_	included
Contact for external enable signal	= =	included
Fault signal		Collective fault signal, digital display on the device
Max acceptable exhaust air temperature	- °C -	40
Housing properties		
Weight (unfilled unit)	– kg –	430
Material	_ ''9 _	Steel (galvanised)
Other components		
Filter class (including filter monitoring)		
Condensate tray with siphon		included
Smoke detector and bypass for free outflow in case of fire		
		included
Speed-controlled brine feed pump		included included



Nr.	Component	
1	Fan	
2	Vaporizer	
3	Differential pressure switch, filter monitoring	
4	Main switch	
5	Smoke detector	
6	Compressor housing	
7	Support	
8	Plate-type heat exchanger	
9	Air filter	
10	Bypass	
11	Controller	

#### Terminals

Exhaust air heat pump - return
Exhaust air heat pump - supply
Condensate drain

1 1/4" IG
1 1/4" IG
16 mm Mepla pipe

